

Work Order ID 158346

Monday, March 20, 2017 3:45:36 PM

158346

Page 1

Item ID: 647.3702 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: 412 Cable Cutter System, High
 Start Date: 3/20/2017 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 4/20/2017 Req'd Qty: 1.00 ***1*** Customer:
 Reference: SCHEDULED/C

Approvals: Process Plan: ME Date: 17-3-20 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr	
647.3700	NC3	

100 ***100*** DOCUMENT CONTROL
 DC Memo 0.00
 Doc.Control -USB or Paperwork Photocopy bluefile & type labels per PPP 647.3702
 MAR 21 2017 DAS 6 9-89
 DAS 27 9-89
 APR 18 2017

110 Pick Kit 0.00
110 Packaging Memo 0.00
 Packaging
 MAR 22 2017 DAS 6 9-89
 DAS 28 7-89

120 QC4- 100% Inspect kits for completeness 0.00
120 QC Memo 0.03
 Quality Control
 DAS 27 9-89
 APR 18 2017

Work Order ID 158346

Monday, March 20, 2017 3:45:36 PM

158346

Page 2

Item ID: 647.3702 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: 412 Cable Cutter System, High
Start Date: 3/20/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 4/20/2017 Req'd Qty: 1.00 ***1*** Customer:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP 647.3702								
	Location: <u>fg 101</u>								
140		0.00							
140	QC21- Final Inspection - Work Order Release								
QC	Memo	0.10							
Quality Control									

DAS 27 28 9-89 9-89
APR 18 2017

DAS 21 9-89
APR 19 2017

DAS 21 9-89
APR 19 2017

Monday, March 20, 2017 3:45:34 PM

158346

647 3702

Required Qty: 1.00

IPP
IPP REV:C AS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
647.3903 *647 3903* Deflector Assembly		Manufactured	No			110	Each	0.0000	1	1		APR 18 2017	DAS 28 9-89
647.3801 *647 3801* 412 Upper Cutter Assembly		Manufactured	No			110	Each	0.0000	1	1		MAR 22 2017	DAS 28 9-89
647.3804 *647 3804* Lower Cutter Assembly High		Manufactured	No			110	Each	0.0000	1	1		MAR 22 2017	DAS 28 9-89
647.4410 *647 4410* Rail		Manufactured	No			110	Each	1.0000	1	1		MAR 22 2017	DAS 28 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				CCK081		1							
				120986		1							
647.4010 *647 4010* Wiper Deflector RH		Manufactured	No			110	Each	5.0000	1	1		MAR 22 2017	DAS 28 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				cck060		5							
				120740		5							

Picklist Print

Monday, March 20, 2017 3:45:34 PM

Page 2

Work Order ID: 158346

158346

Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 3/20/2017

Required Date: 4/20/2017

Start Qty: 1.00

Required Qty: 1.00

647.4011 Manufactured No

110 Each 13.0000 1 1

647 4011

Wiper Deflector LH

**

MAR 22 2017

DAS 6 28
9-89 9-89

Location

Loc Qty

Loc Code

cck060

3

120741

3

ST051

10

155433

10

647.4110 Manufactured No

110 Each 7.0000 1 1

647 4110

Doubler

**

MAR 22 2017

DAS 6 28
9-89 9-89

Location

Loc Qty

Loc Code

CCK080

7

120987

2

154910

5

647.4111 Manufactured No

110 Each 2.0000 1 1

647 4111

Doubler

**

MAR 22 2017

DAS 6 28
9-89 9-89

Location

Loc Qty

Loc Code

cck111

2

120743

2

647.4112 Manufactured No

110 Each 8.0000 1 1

647 4112

Clip

**

MAR 22 2017

DAS 6 28
9-89 9-89

Location

Loc Qty

Loc Code

CCK112

8

154921

8

Picklist Print

Monday, March 20, 2017 3:45:34 PM

Page 3

Work Order ID: 158346

158346

Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 3/20/2017

Required Date: 4/20/2017

Start Qty: 1.00

Required Qty: 1.00

647.4113 Manufactured No

110 Each 10.0000 1 1

647 4113

Clip

**

MAR 22 2017

DAS 6 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

CCK112

10

145488

2

154922

8

647.4114 Manufactured No

110 Each 9.0000 2 2

647 4114

Shim

**

MAR 22 2017

DAS 6 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

CCK112

9

120746

9

647.4115 Manufactured No

110 Each 9.0000 2 2

647 4115

Shim

**

MAR 22 2017

DAS 6 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

CCK112

9

154293

9

647.4116 Manufactured No

110 Each 6.0000 1 1

647 4116

Shim

**

MAR 22 2017

DAS 6 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

CCK112

6

121064

6

Picklist Print

Monday, March 20, 2017 3:45:35 PM

Page 4

Work Order ID: 158346

158346

Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 3/20/2017

Required Date: 4/20/2017

Start Qty: 1.00

Required Qty: 1.00

647.4210

Manufactured No

110

Each

8.0000

1

1

647 4210

Bracket LH

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK112

8

121086

1

155375

7

**

MAR 22 2017

DAS
28
9-89
DAS
6
9-89

647.4211

Manufactured No

110

Each

8.0000

1

1

647 4211

Bracket RH

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK112

8

121134

1

155386

7

**

MAR 22 2017

DAS
28
9-89
DAS
6
9-89

647.4311

Manufactured No

110

Each

7.0000

1

1

647 4311

RH Lower Strut

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK073

7

154294

7

**

MAR 22 2017

DAS
28
9-89
DAS
6
9-89

647.4310

Manufactured No

110

Each

3.0000

1

1

647 4310

LH Lower Strut

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK072

3

126395

3

**

MAR 22 2017

DAS
28
9-89
DAS
6
9-89

Picklist Print

Monday, March 20, 2017 3:45:35 PM

Page 5

Work Order ID: 158346

158346

Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 3/20/2017

Required Date: 4/20/2017

Start Qty: 1.00

Required Qty: 1.00

647.4312 Manufactured No

110 Each 9.0000 1 1

647 4312

LH Upper Strut

**

MAR 22 2017

DAS
6
28
9-89

Location

Loc Qty

Loc Code

CCK074

9

154503

9

647.4313 Manufactured No

110 Each 9.0000 1 1

647 4313

RH Upper Strut

**

MAR 22 2017

DAS
6
28
9-89

Location

Loc Qty

Loc Code

CCK075

9

154502

9

NAS1149FN832P Purchased No

110 Each 1,716.000 34 34

NAS1149FN832P

Washer

**

MAR 22 2017

Location

Loc Qty

Loc Code

GA

347

M135058

232

M136182

115

ST263

1369

M136866

1369

NAS1149F0332P Purchased No

110 Each 3,079.000 157 157

NAS1149F0332P

Washer

**

MAR 22 2017

Location

Loc Qty

Loc Code

GA

335

m133709

335

ST262

2744

m136835

944

m137075

1800

DAS
6
28
9-89

DAS
6
28
9-89

Monday, March 20, 2017 3:45:35 PM

Shop Packet Print

Page 5

Picklist Print

Monday, March 20, 2017 3:45:35 PM

Page 6

Work Order ID: 158346

158346

Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 3/20/2017

Required Date: 4/20/2017

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-07

Purchased

No

110

Each

59.0000

12

12

MS27039-1-07

Screw

**

DAS
6
9-89

MAR 22 2017

DAS
28
9-89

DAS
68-6
27
9-89

Location

Loc Qty

Loc Code

GA

2

125654

2

ST281

57

m135948

57

MS27039-1-10

Purchased

No

110

Each

99.0000

42

42

MS27039-1-10

SCREW

**

DAS
6
9-89

MAR 22 2017

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

17

m129541

17

ST280

82

m135774

82

MS27039-08-08

Purchased

No

110

Each

215.0000

16

16

MS27039-08-08

Screw

**

DAS
6
9-89

MAR 22 2017

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

CA

8

m130113

8

ST278

207

m130113

7

m130325

200

Picklist Print

Monday, March 20, 2017 3:45:35 PM

Page 7

Work Order ID: 158346

158346

Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 3/20/2017

Required Date: 4/20/2017

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-09

Purchased

No

110

Each

123.0000

14

14

MS27039-1-09

Screw

**

DAS
6
9-89

MAR 22 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

32

18057

32

GA

50

124859

50

ST280

41

m135056

41

MS27039-08-11

Purchased

No

110

Each

217.0000

2

2

MS27039-08-11

SCREW

**

DAS
6
9-89

MAR 22 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST278

217

m135864

217

MS24694-S49

Purchased

No

110

Each

168.0000

1

1

MS24694-S49

Screw

**

DAS
6
9-89

MAR 22 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

over006

100

m129499

100

ST284

68

m129702

68

MS24694-C53

Purchased

No

110

Each

70.0000

8

8

MS24694-C53

Screw

**

DAS
6
9-89

MAR 22 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST285

70

m136444

70

Monday, March 20, 2017 3:45:35 PM

Shop Packet Print

Page 7

Picklist Print

Monday, March 20, 2017 3:45:35 PM

Page 8

Work Order ID: 158346

158346

Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 3/20/2017

Required Date: 4/20/2017

Start Qty: 1.00

Required Qty: 1.00

601.3073

Purchased

No

110

Each

2.0000

1

1

601 3073

Connector

**

MAR 22 2017

DAS 6 28
9-89 9-89

DAS 27
9-89

Location

Loc Qty

Loc Code

CCK099

2

M135532

2

AN3-4A

Purchased

No

110

Each

265.0000

3

3

AN3-4A

Bolt

**

MAR 22 2017

DAS 6 28
9-89 9-89

DAS 27
9-89

Location

Loc Qty

Loc Code

ST350

265

m136579

265

AN3-11A

Purchased

No

110

Each

426.0000

8

8

AN3-11A

Bolt

**

MAR 22 2017

DAS 6 28
9-89 9-89

DAS 27
9-89

Location

Loc Qty

Loc Code

over003

250

153855

150

m136192

100

ST349

176

153855

176

AN3C10A

Purchased

No

110

Each

12.0000

2

2

AN3C10A

Bolt

**

MAR 22 2017

DAS 6 28
9-89 9-89

DAS 27
9-89

Location

Loc Qty

Loc Code

OVER002

10

m136983

10

ST349

2

m136192

2

Monday, March 20, 2017 3:45:35 PM

Shop Packet Print

Page 8

Picklist Print

Monday, March 20, 2017 3:45:35 PM

Page 9

Work Order ID: 158346

158346

Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 3/20/2017

Required Date: 4/20/2017

Start Qty: 1.00

Required Qty: 1.00

CR3212-4-2 Purchased No

110 Each 36.0000 12 12

CR3212-4-2

Cherry Rivet

DAS
27
9-89

Location

Loc Qty

Loc Code

ST320

36

m136321

36

CR3212-4-3 Purchased No

110 Each 300.0000 17 17

CR3212-4-3

Cherry Rivet

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK003

300

m135408

100

m136741

200

CR3212-4-4 CR3212-4-04 Purchased No

110 Each 0.0000 4 4

CR3212-4-4

CHERRY RIVET

DAS
27
9-89

Location

Loc Qty

Loc Code

ST321

134

123785

134

CCR264SS-3-03 Purchased No

110 Each 45.0000 16 16

CCR264SS-3-03

Cherry Rivet

DAS
27
9-89

Location

Loc Qty

Loc Code

LG001

13

m134023

13

ST321

32

m136182

32

DAS
6
9-89

DAS
28
9-89

MAR 22 2017

DAS
6
9-89

DAS
28
9-89

MAR 22 2017

DAS
6
9-89

DAS
28
9-89

MAR 22 2017

DAS
6
9-89

MAR 22 2017

DAS
28
9-89

DAS
6
9-89

DAS
28
9-89

MAR 22 2017

Monday, March 20, 2017 3:45:35 PM

Shop Packet Print

Page 9

Picklist Print

Monday, March 20, 2017 3:45:35 PM

Work Order ID: 158346

158346

Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 3/20/2017

Required Date: 4/20/2017

Start Qty: 1.00

Required Qty: 1.00

CR3213-4-2 Purchased No

110 Each 180.0000 13 13

CR3213-4-2

Cherry Rivet

**

DAS 6 9-89 MAR 22 2017 DAS 28 9-89

Location Loc Qty Loc Code

CCK003 100

m136986 100

ST320 80

m135704 32

m135979 48

13

CR3213-4-3 Purchased No

110 Each 392.0000 32 32

CR3213-4-3

Rivet, Cherry

**

DAS 6 9-89 MAR 22 2017 DAS 28 9-89

Location Loc Qty Loc Code

CCK003 300

m136851 300

GA 92

m136042 92

136665

CR3213-4-4 Purchased No

110 Each 288.0000 19 19

CR3213-4-4

Rivet, Cherry

**

DAS 6 9-89 MAR 22 2017 DAS 28 9-89

Location Loc Qty Loc Code

ST319 288

m136301 288

19

CR3213-4-5 Purchased No

110 Each 83.0000 42 42

CR3213-4-5

Rivet

**

DAS 6 9-89 MAR 22 2017 DAS 28 9-89

Location Loc Qty Loc Code

ST319 83

M129913 83

38

CR 3213-4-5

136044x4

Picklist Print

Monday, March 20, 2017 3:45:35 PM

Page 11

Work Order ID: 158346

158346

Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 3/20/2017

Required Date: 4/20/2017

Start Qty: 1.00

Required Qty: 1.00

CR3213-4-8

Purchased

No

110

Each

107.0000

4

4

CR3213-4-8

Rivet

**

DAS
6
9-89

MAR 22 2017

DAS
28
89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST319

107

123785

7

m136983

100

3
1

MS21042-3

MS21042L3

Purchased

No

110

Each

0.0000

79

79

MS21042-3

**

DAS
6
9-89

MAR 22 2017

DAS
28
89

MS21042-08

MS21042L08

Purchased

No

110

Each

0.0000

18

18

MS21042-08

**

DAS
6
9-89

MAR 22 2017

DAS
28
89

USE MS21042L08

MS21047-06

Purchased

No

110

Each

13.0000

6

6

MS210471 06

**

Nut Plate

DAS
27
9-89

Location

Loc Qty

Loc Code

ST301

13

m135671

13

DAS
6
9-89

MAR 22 2017

DAS
28
89

MS21047L08

Purchased

No

110

Each

32.0000

6

6

MS210471 08

**

Nut Plate

DAS
27
9-89

Location

Loc Qty

Loc Code

ST301

32

m135566

6

m136406

26

DAS
6
9-89

MAR 22 2017

DAS
28
89

Picklist Print

Monday, March 20, 2017 3:45:35 PM

Page 12

Work Order ID: 158346

158346

Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 3/20/2017

Required Date: 4/20/2017

Start Qty: 1.00

Required Qty: 1.00

MS21047-3 Purchased No

110 Each 236.0000 4 4

MS21047-3

Nut Plate

**

DAS
6
9-89

DAS
28
9-89

MAR 22 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

ST301

236

m136442

3

m136781

33

m136986

100

m137075

100

MS21071L3 Purchased No

110 Each 62.0000 4 4

MS21071L3

ANCHOR NUT

**

DAS
6
9-89

DAS
28
9-89

MAR 22 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

ST299

62

125654

62

601.3083 Manufactured No

110 Each 4.0000 1 1

601 3083

Adhesive Rubber Seal

**

DAS
6
9-89

DA
28
9-89

MAR 22 2017

Location

Loc Qty

Loc Code

cck009

4

157165

4

600.1012 Purchased No

110 Each 19.0000 1 1

600 1012

Sealant PR1425B2 (#654 sem)

**

DAS
6
9-89

DAS
28
9-89

MAR 22 2017

Location

Loc Qty

Loc Code

cck017

19

m136838

12

m1370073

7

9/30/2017

DAS
27
9-89

Monday, March 20, 2017 3:45:35 PM

Shop Packet Print

Page 12

Picklist Print

Page 13

Monday, March 20, 2017 3:45:35 PM

Work Order ID: 158346

158346

Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 3/20/2017

Required Date: 4/20/2017

Start Qty: 1.00

Required Qty: 1.00

601.2045

Purchased

No

110

Each

15.0000

1

1

601 2045

RTV (LOCTITE 598) McMaster p/n: 6641A41

**

DAS
6
9-89

MAR 22 2017

DA
2
9-1

Location

Loc Qty

Loc Code

CCK096

7

m136902

7

GA

8

m134260

8

DAS
27
9-89

10/18

Monday, March 20, 2017 3:45:36 PM

Shop Packet Print

Page 13

158346

Page 1

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run** **Start** ***NR1***
 QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

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